







Rokryl® Kleber 319

Pasty glue with high reactivity

Rokryl® Kleber 319 is a high reactive system developed for the installation of polymer films.

	High Reactivity
	Easy application through pasty smooth consistence
	Suitable below 0°C
	Suitable for polymer elastomer foil
	No primer required

This new Rokryl® Kleber 319 was especially designed for mounting under difficult conditions. This could be working below 5°C or application which require high speed setting because of a minimum downtime in production facilities.

Processing

Before applying, the glue must be mixed with Rokryl® Härter 330. Amount 1 - 5%, the amount depends on the desired reaction time and the temperature.

Below 0°C an additional accelerator (HydroCat®586) is necessary. Application till -10°C is possible by adding max. 2% HydroCat®586.

An additional Primer is not necessary. The underground must be clean, dry, stable and free of any separating substances.

Under the following conditions Rokryl® Kleber 319 is storage stable for minimum 2 years. Original Container, closed and sealed, dry and cold and protected from direct sunlight.

Adhesive tensile strength:	>1,5kN, break in concrete
Viscosity:	Paste like
Density:	1,2 - 1,3kg/L
Processing Time:	10-15 min @20°C and 1% Rokryl® Härter 330
Consumption:	Approx. 1,2 kg/m² and 100 µm
Odor:	Methyl Methacrylate, typical
Flash Point:	10°C Methyl Methacrylate

These technical information describe the present-day state of knowledge these product. They should only inform about the possibilities of application and could not release the applicator of his commitment to check the possibility to use the product for the required application. Information for processing can be found in processing instructions of our product. Information about safe handling can be found in our current safety data sheet.

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ARCAN Waterproof

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passion to invent 