



## HydroFlex® - 275-S

Welding agent for flexible foil connections

The HydroFlex 275 sealing system is for wide cracks, working- and dilatation joints in building construction and civil engineering.

HydroFlex Dichtband 275 is to be glued with Silipox Baukleber 826. Silipox Baukleber 826 is not suitable for flexible inter tape connections.

All longitudinal and transverse connections between HydroFlex Dichtbändern must be made with HydroFlex 275-S. HydroFlex 275-S is a 1 component welding agent, a clear viscous liquid which connects HydroFlex Dichtbänder.

Tapes to be glued together must overlap for app. 5 cm. After painting HydroFlex 275-S on top of the tape, both ends must be connected immediately under pressure for a short while. The welding agent reacts with the polymer and the welding connection is ready after a short while

**Important:** HydroFlex® 275-S ist only suitable for inter tape connections and never to be used for installation on other surfaces

Type	solvent containing welding agent
Component	1
Density	app. 1,25 gr/ml
Viscosity	Liquid, slightly thixotropic
Color	Transparent
Processing / storage temperature	+ 8° C till 40° C
Curing time	app. 10 - 20 Min / 20° C
Final strength	after 7 days

These technical information describe the present-day state of knowledge these product. They should only inform about the possibilities of application and could not release the applicator of his commitment to check the possibility to use the product for the required application. Information for processing can be found in processing instructions of our product. Information about safe handling can be found in our current safety data sheet.

ATI-HydroFlex® 275-S|04|2021  
© ARCAN GmbH  
All rights reserved

## ARCAN Waterproof

ARCAN GmbH Spezialbaustoffe

Kleinniedesheimer Strasse 19  
D-67240 Bobenheim-Roxheim  
Phone: +49 (0)6239 - 99 78 20  
Mail: [office@arcan.biz](mailto:office@arcan.biz)  
Web: [www.arcan.biz](http://www.arcan.biz)

passion to invent 