



UP-Steinspachtel®1013

Filler, glue and repair compound for natural and artificial stones

UP-Steinspachtel®1013 is an easy-to-apply, stable filler made from a special, pre-accelerated polyester resin. The product is particularly easy to use and hardens quickly into a hard, stone-like compound after adding the hardener component (B).

Application You can fill and repair shrink holes, caverns and other surface damages with UP - stone spattle. Damaged plates or broken angles can be connected durable with this product. Mineral floors, installed with UP-Steinspachtel®1013 are able to work under full pressure after a few minutes. An important propertie for repair work and other uses under time pressure.

Properties Product data UP-Steinspachtel®1013 is made of highly reactive, liquid polyester resins and mineral fine fillers. The product does not contain paraffin (!), when hardened it is very easy to sand and can also be polished. For hardening, the filler is homogeneously mixed with 2-3 % UP-Härter 1014 and then hardens - even in thin layers - in a few minutes. Processing is possible down to 0° C. The setting time depends on the temperature. At substrate temperatures < 10°C, use always 3 % UP-Härter 1014.



Type of bonding agent	Unsaturated polyester, accelorated with amine
Monomer	Styrene (< 12 %)
Solid content	100 %
Colour	Natural (grey beige)
Density	Approx. 1,6 gr/ml
Processing temperature	40 - 0°C
Setting time (with 2 % 1014)	7-9 Minutes at 20°

**Work protection
Storage**

UP-Steinspachtel®1013 contains styrene, and the B component contains benzoyl peroxyde. So both components demand special carefulness while handling. Pay attention to the safety data sheets. They contain necessary instructions of work safety storage and transport of UP-Steinspachtel®1013 and hardener UP-Härter 1014.

UP-Steinspachtel®1013 stone spattle should be stored <23°. It is storeable for at least 12 month in closed original casks.

HydroFlex®-Primer 694

Fast setting primer and bonding bridge for area applications of UP-Steinspachtel®1013. Should be used on other coatings, green concrete or similar. Low viscous, solvent containing polyurethane resin. It is hardening by reaction with humidity.

UP-Steinspachtel®1016

Hard, colourless, clear and stable filler on the same binder basis as UP-Steinspachtel®1013, preferably for repairing damage to light-coloured marble, or similar materials.

These technical information describe the present-day state of knowledge these product. They should only inform about the possibilities of application and could not release the applicator of his commitment to check the possibility to use the product for the required application. Information for processing can be found in processing instructions of our product. Information about safe handling can be found in our current safety data sheet.

ATI-1013
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